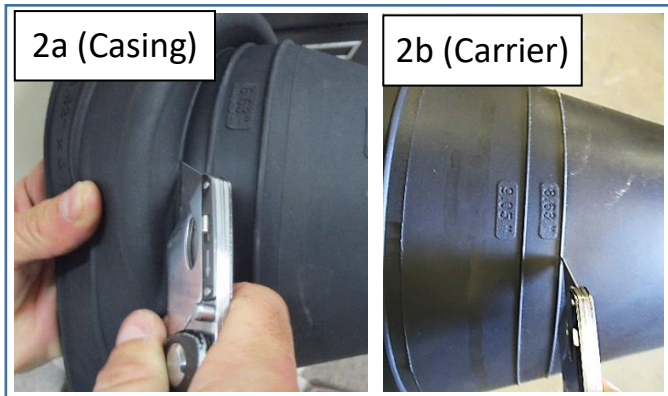




## AMCE Molded Cone End Seals Installation Instructions



- 1. Preparation:** Remove dirt and debris from Casing end and Carrier where End Seal will be installed. Measure and note the actual Casing size and Carrier size.



- 2. Cut End Seal to fit Casing and Carrier:** Each end seal can fit two Casing sizes and multiple Carrier sizes. Use a board or other soft material as a backer inside End Seal. Locate size indication on End Seal and cut off the end with a sharp knife/razor.

For Smaller Casing: trim larger end off as shown in 2a. Be sure to not leave at least 1" wide of seal material for clamping and do not cut between the ridges.

For Carrier: Be careful to cut opposite side of line from size label, leaving size label on end seal.



- 3. Position on Casing and Carrier:** Slide over Carrier and onto end of Casing. Assemble worm gear bands on Casing and Carrier over End Seal ends for tightening.



- 4. Quick Adjust Band:** Screw pivots up and down for ease of assembly.

Up = To feed in threaded band for clamping.

Down = to engage screw with band and tighten clamp.

Up

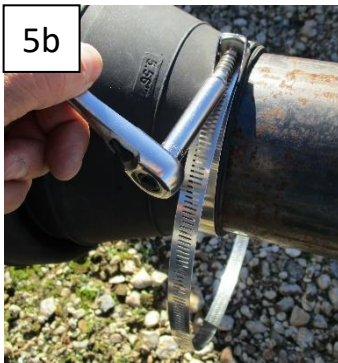
Down



# ADVANCE

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5. **Tighten Clamps:** For both ends, flip up clamp screw and feed threaded portion of band under screw. Pull band snug (5a) and flip down clamp screw. Tighten clamp (5b) screw using a 5/16" socket or flathead screwdriver until end seal is securely fastened to Casing and Carrier.



6. **Cut Excess Band:** Any excess band material can be removed with appropriate snips.